Each

Dart Aerospace Ltd. Wednesday, 12/20/2006 1:46:40 PM Date: Kim Johnston User: **Process Sheet** : SPACER Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 30049 **Estimate Number** : 10001 : NIA : D2213 P.O. Number Part Number S.O. No. : HA : D2213 REV B : 12/20/2006 This Issue **Drawing Number** Prsht Rev. **Project Number** : N/A MA : MACHINED PARTS First Issue Type **Drawing Revision** : 25325 **Previous Run** Material : 1/3/2007 **Due Date** Qty: 160 Um: Written By Checked & Approved By 05-10-17 : Est Rev: C JLM Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: M6061T6R0750 6061-T6 Round Bar .750" 1.0 Comment: Qty.: 1.1000 in(s)/Unit Total: 176.0000 in(s) MATERIAL:6061-T6 Round Bar .750" J / 06/12/21 (M6061T6R0750) Batch: 19430 HARDINGE CNC LATHE SMALL -2.0 Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA113 & DWG D2213, FOLIO REV:__A DWG REV: 1 2-DEBURR AS REQUIRED INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2

> Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK 4.0 QC8

Comment: SECOND CHECK HAND FINISHING1 HAND FINISHING RESOURCE #1

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

07/12/02

166 psc

5.0

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #: Fault Category: N	ICR: Ye	s No DQ	A : <u></u>	∑ Date: ்	761/02
			QA:	N/C Closed	d:	Date: _	

NCR:			WORK ORE	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annroval	Annroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Date: Wednesday, 12/20/2006 1:46:40 PM User: Kim Johnston **Process Sheet** Drawing Name: SPACER Customer: CU-DAR001 Dart Helicopters Services Job Number: 30049 Part Number: D2213 Job Number: Seq. #: Machine Or Operation: Description: 6.0 INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING RESOURCE #1 7.0 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 57,29 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE C L07/01/03 Job Completion

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-				
Part No	:	PAR #: Fault Category: NO	CR: Yes	No DQ	A:	Date: _	
			QA:	N/C Close	d:	Date: _	

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Annewal	Annroyal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	30049
Description: Spacer	Part Number:	D2213
Inspection Dwg: D2213 Rev: B		Page 1 of 1

Inspection Dwg	j: D2213 Re	v: B				Pa	ige 1 of 1
	FIR	ST ARTICLE	INSPEC	TION CH	ECKLIST		
	[X First A	rticle [Prof	otype		
Drawing	Tolerance	Actual	Accept	Reject	Method of	Co	mments
Dimension		Dimension	•	•	Inspection		
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0.750	+/-0.005	,748	1				
0.650	+/-0.005	.658	/				
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Date:	06/1a/27	Date	: 06	112/27		Date:	N/A
Rev Date	Change				Ra	vised by	Annroved

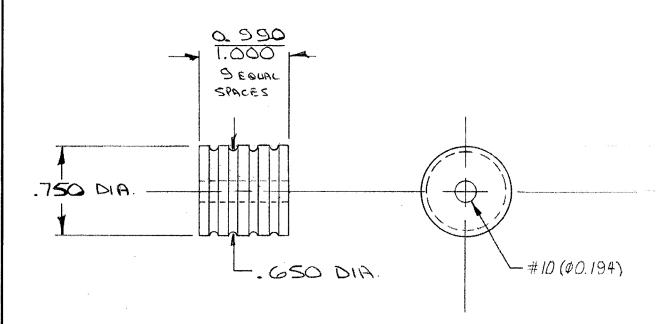
Rev Date Change		- U.J. WIG-11		
Date: 66/12/27	Date:	06/12/27	Date:	N/A
Weasured by:	Audited by:	my	Prototype Approvai:	N/A

Rev	Date	Change	Revised by	Approved
Α	05.02.17	New Issue	KJ/JLM CK	Cidl
			77	7/0//





DRAWING NO. REV. R
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DZZ13
TITLE
SPACER
10 HOLE ADDED
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MATERIAL

ALUMINUM ALLOY ZOII-T3

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30049

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